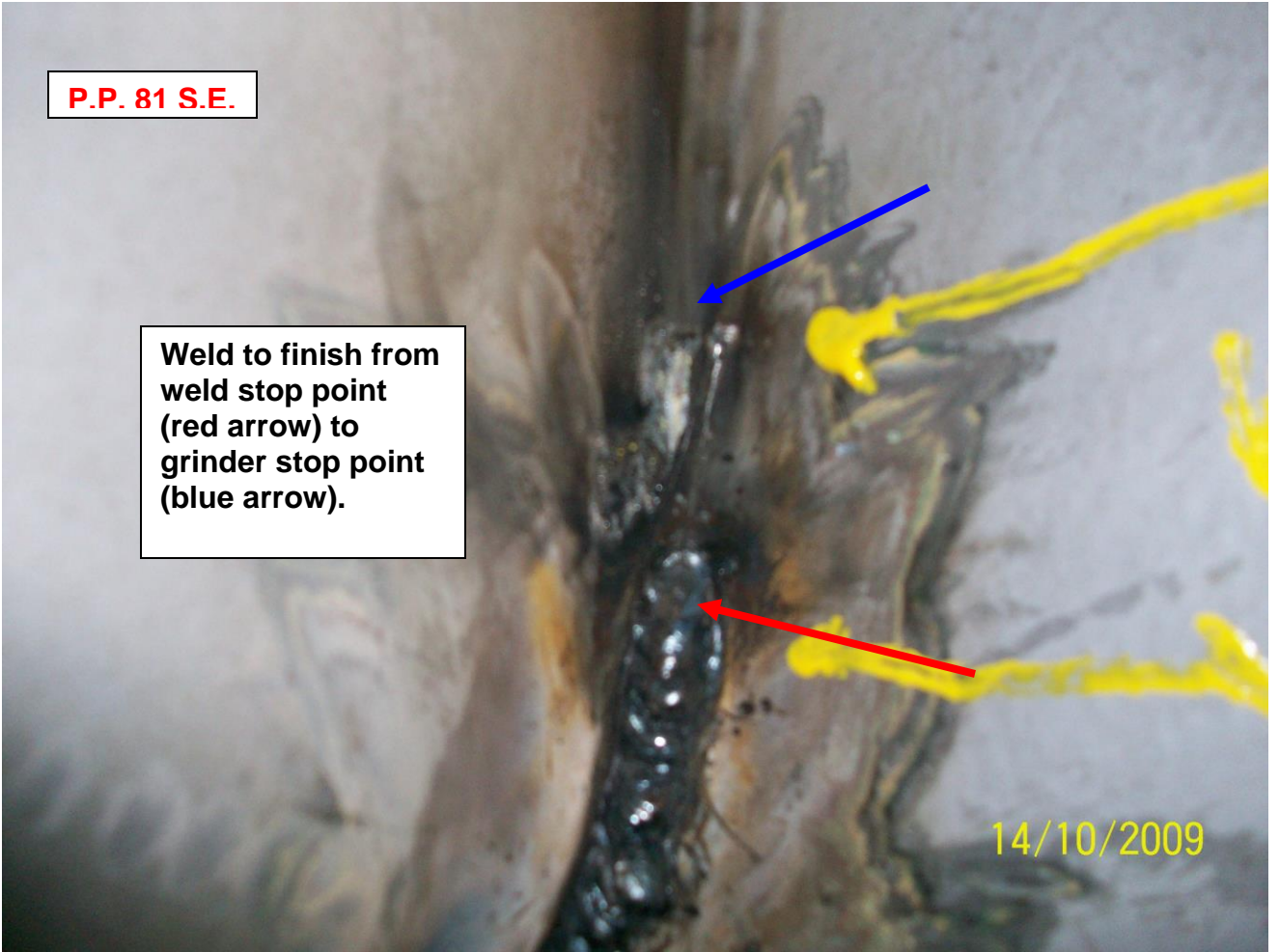


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**Weld to finish from
weld stop point
(red arrow) to
grinder stop point
(blue arrow).**

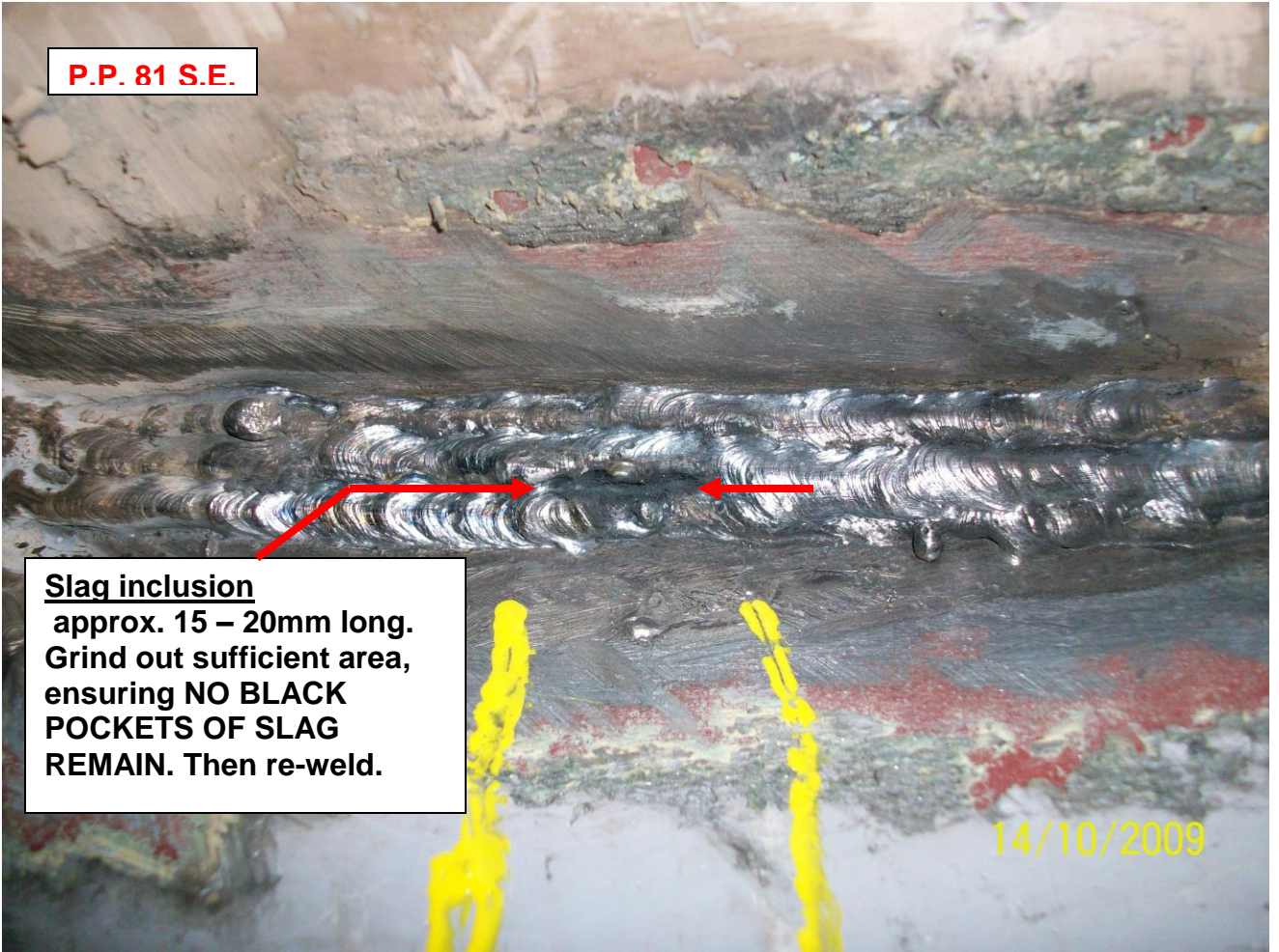
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Slag inclusion
approx. 15 – 20mm long.
Grind out sufficient area,
ensuring NO BLACK
POCKETS OF SLAG
REMAIN. Then re-weld.

14/10/2009





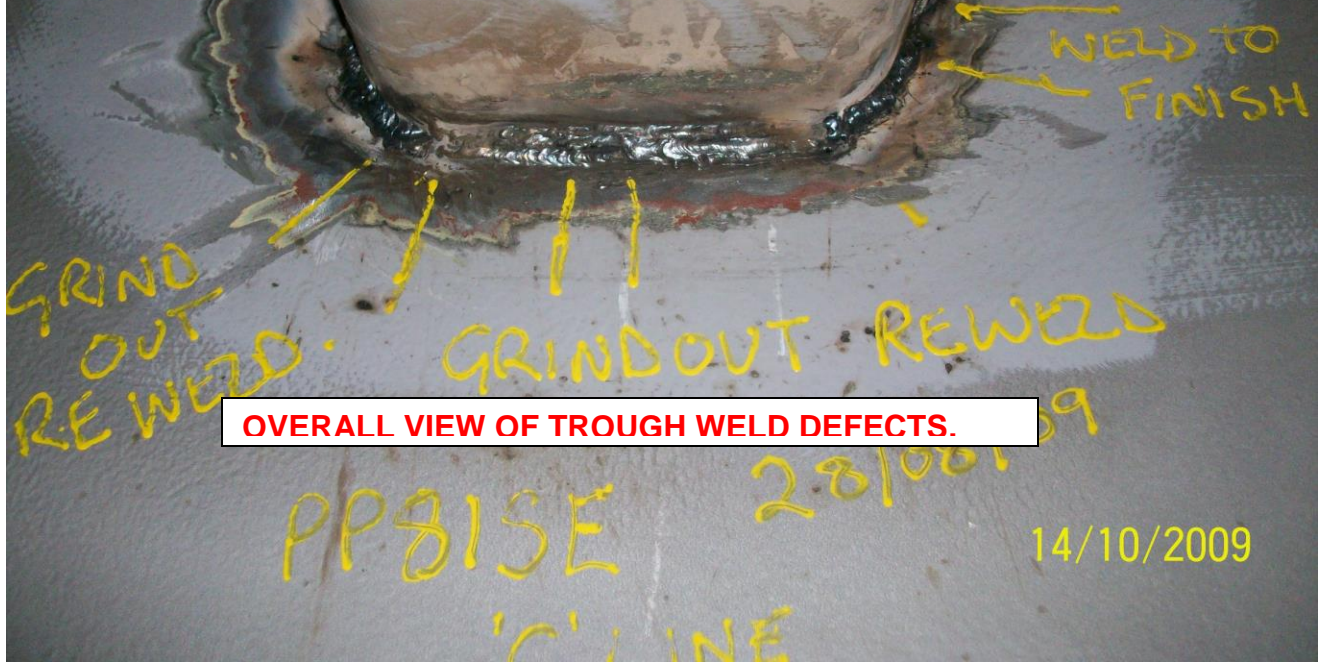
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The image shows a close-up of a weld joint on a metal surface. A dark, elongated, and irregularly shaped slag inclusion is visible within the weld metal. Two red arrows point to the inclusion, one at its left end and one at its right end. The surrounding metal surface is rough and shows signs of grinding and welding. Yellow paint markings are visible on the metal surface, including a vertical line and some horizontal strokes. The date '14/10/2009' is printed in yellow in the bottom right corner.

Slag inclusion
approx. 10 - 15mm long.
Grind out sufficient area,
ensuring NO BLACK
POCKETS OF SLAG
REMAIN. Then re-weld.

14/10/2009

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OVERALL VIEW OF TROUGH WELD DEFECTS.