

TEMPORARY CABLE BAND TENSIONING PROCEDURE

1. TENSIONERS ARE SCREWED ON TO BOLTS.
2. DAISY CHAIN OF LINK HOSES ASSEMBLED.
3. BRIDGE PIECES: ENSURE WINDOWS ARE ACCESSIBLE.
4. PULLERS TIGHTENED UP.
5. PRESSURE APPLIED: PULLERS HAVE EXTENSION OF 10mm THIS MUST NOT BE EXCEEDED AS RELIEF VALVE WILL RELEASE OIL.
6. THIS PROCESS IS REPEATED UNTIL 17000psi HAS BEEN ACHIEVED.
7. THIS PROCESS IS REPEATED A FURTHER 2 TIMES @ 17000psi.
8. 1ST CLAMP NOW COMPLETE.
9. ALL EQUIPMENT TRANSFERRED TO SECOND CLAMP AND PROCESS REPEATED.
10. ALL EQUIPMENT TO BE LEFT IN POSITION FOR DE-TENSIONING PROCESS.